

CERTIFICATE OF ANALYSIS

13X 12537 (batch T)

Certified Reference Material Information

Type: AUSTENITIC STAINLESS STEEL (CHILL-CAST)

Form and Size: Disc ~40mm diameter

Manufactured by: Polycast Ltd

Certified and Supplied by: MBH Analytical Ltd

Assigned Values

Percentage element by weight

Element	C	Si	S	P	Mn	Ni	Cr	Mo	Cu
Value ¹	0.0889	1.151	0.0206	0.0382	1.116	10.71	20.43	3.05	0.248
Uncertainty ²	0.0012	0.012	0.0009	0.0016	0.010	0.06	0.08	0.03	0.002

Element	Co	Sn	Al	Nb	B	V	Ti	Ta	N
Value ¹	0.1520	0.0401	(0.062)	0.102	0.0029	0.0908	0.273	0.0194	0.048
Uncertainty ²	0.0015	0.0017	-	0.002	0.0002	0.0011	0.006	0.0013	0.002

Note: values given in parentheses are not certified - they are provided for information only.

Definitions

- ¹ The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

Certified by:

MBH ANALYTICAL LIMITED _____

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on 3rd December 2016

Method of Preparation

This reference material was produced from commercial-purity metals and master alloys. The discs are the product of one melt, cast into a sequence of multiple chill moulds with feeding systems designed to ensure sound discs. Approximately 2mm has been removed from the cast faces of the discs to minimise surface effects.

Sampling

Milled samples for chemical analysis were taken from several positions within the batch. In addition, at least 15% of all discs were selected for homogeneity checking.

Homogeneity

Samples representative of the batch were checked for uniformity using an optical emission spectrometer. Multiple measurements were taken from each surface under test.

Using the meaned data from each surface, standard deviation values were derived for each element as an indicator of any non-homogeneity (as determined for the specific sample size taken by the spectrometer).

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories operating within the terms of EN ISO/IEC 17025 - 2005, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

Estimation of Uncertainties

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ($C_{(95\%)}$) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch for each element has been quantified by a programme of non-destructive application testing, discussed above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

Traceability

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials.

Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Steels are generally prepared by finishing, grinding, turning or milling. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer. Preparation should be the same for reference materials and the samples for test.

For optical emission spectroscopy, a minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Analytical Data

Percentage element by weight

Sample	C	Si	S	P	Mn	Ni	Cr	Mo	Cu
1	0.0857	1.1250	0.0183	0.0338	1.0980	10.551	20.211	2.9860	0.2410
2	0.0867	1.1370	0.0190	0.0348	1.0986	10.580	20.270	2.9894	0.2434
3	0.0875	1.1480	0.0191	0.0349	1.0990	10.590	20.310	2.9978	0.2439
4	0.0879	1.1500	0.0199	0.0355	1.1000	10.625	20.326	2.9983	0.2448
5	0.0881	1.1506	0.0199	0.0382	1.1005	10.643	20.420	3.0040	0.2453
6	0.0882	1.1510	0.0201	0.0382	1.1056	10.690	20.460	3.0120	0.2460
7	0.0883	1.1514	0.0201	0.0388	1.1080	10.710	20.474	3.0170	0.2461
8	0.0884	1.1520	0.0203	0.0390	1.1200	10.720	20.490	3.0350	0.2462
9	0.0903	1.1525	0.0204	0.0396	1.1260	10.742	20.491	3.0524	0.2470
10	0.0903	1.1570	0.0205	0.0403	1.1268	10.746	20.495	3.0627	0.2477
11	0.0903	1.1651	0.0210	0.0405	1.1302	10.747	20.509	3.0755	0.2505
12	0.0905	1.1670	0.0210	0.0415	1.1310	10.751	20.540	3.0820	0.2520
13	0.0910		0.0218	0.0420	1.1334	10.760	20.542	3.1060	0.2520
14	0.0910		0.0235		1.1490	10.885		3.1100	0.2520
15			0.0240			10.886		3.1110	0.2520
16								3.1160	0.2528
17									0.2550
Mean	0.0889	1.1506	0.0206	0.0382	1.1162	10.708	20.426	3.0472	0.2481
Std Dev	0.0017	0.0112	0.0015	0.0027	0.0167	0.099	0.109	0.0480	0.0040
C (95%)	0.0010	0.0071	0.0009	0.0016	0.0096	0.055	0.066	0.0256	0.0021

Sample	Co	Sn	Al	Nb	B	V	Ti	Ta	N
1	0.1473	0.0355	0.0583	0.0981	0.0024	0.0879	0.2620	0.0165	0.0445
2	0.1490	0.0359	0.0588	0.0999	0.0025	0.0880	0.2658	0.0179	0.0450
3	0.1490	0.0369	0.0599	0.1005	0.0026	0.0891	0.2660	0.0182	0.0475
4	0.1501	0.0396	0.0601	0.1011	0.0026	0.0903	0.2667	0.0189	0.0478
5	0.1510	0.0398	0.0602	0.1020	0.0028	0.0904	0.2673	0.0194	0.0482
6	0.1513	0.0398	0.0602	0.1020	0.0028	0.0906	0.2676	0.0201	0.0503
7	0.1513	0.0401	0.0602	0.1028	0.0029	0.0909	0.2682	0.0210	0.0510
8	0.1514	0.0409	0.0620	0.1035	0.0030	0.0913	0.2704	0.0212	0.0515
9	0.1516	0.0413	0.0638	0.1045	0.0031	0.0918	0.2711	0.0218	
10	0.1518	0.0413	0.0646		0.0032	0.0922	0.2727		
11	0.1530	0.0416	0.0649		0.0033	0.0924	0.2730		
12	0.1536	0.0433	0.0653		0.0033	0.0925	0.2770		
13	0.1541	0.0456	0.0664			0.0930	0.2810		
14	0.1547						0.2830		
15	0.1563						0.2837		
16	0.1570						0.2846		
Mean	0.1520	0.0401	0.0619	0.1016	0.0029	0.0908	0.2725	0.0194	0.0482
Std Dev	0.0026	0.0028	0.0027	0.0019	0.0003	0.0017	0.0072	0.0018	0.0026
C (95%)	0.0014	0.0017	0.0017	0.0015	0.0002	0.0010	0.0038	0.0013	0.0022

Note: $C_{(95\%)}$ is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

Exova Ltd	Middlesbrough, UK	UKAS accreditation	0239
Sheffield Analytical Services	Sheffield, UK	UKAS accreditation	0012
Metals Technology (Testing) Ltd	Sheffield, UK	UKAS accreditation	0963
AnchorCert Analytical	Birmingham, UK	UKAS accreditation	0667
Universal Scientific Laboratory Pty Ltd	Milperra, Australia	NATA accreditation	0492
Genitest Inc.	Montreal, QC, Canada	PRI accreditation	123077
Shanghai JinYi Test Technology Co. Ltd	Shanghai, China	CNAL accreditation	0783
Shandong Metallurgical & Science Research	Jinan, Shandong, China	CNAS accreditation	1461
Bureau Veritas CPS Ltd	Chennai, India	NABL accreditation	0025
TCR Engineering Services PVT. Ltd	Mumbai, India	NABL accreditation	0367
Raghavendra Spectro Metallurgical Laboratory	Bangalore, India	NABL accreditation	0371
Instytut Metalurgii Zelaza	Gliwice, Poland	PCA accreditation	AB554
TEC Eurolab SRL	Modena, Italy	ACCREDIA accreditation	52
Mineral and Metallurgical Laboratories	Bangalore, India		
AMG Superalloys UK Ltd	Rotherham, UK		
Analyticka Laborator Lithea sro	Brno, Czech Republic		
Coleshill Laboratories Ltd	Coleshill, UK		

Note: to achieve the above accreditation (UKAS, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

Analytical Methods Used

ELEMENT	RESULT No. & METHOD			
	ICP-AES	FAAS		OTHER
Carbon	-	-	1-14	combustion (infra-red detection)
Silicon	3, 6, 7, 11, 12	-	2, 4, 10	photometric (molybdenum blue)
Sulfur	11	-	1, 5, 8, 9	gravimetric (perchloric acid)
Phosphorus	3, 6, 7, 9-11, 13	-	1-10, 12-15	combustion (IR or volumetric detection)
Manganese	4-6, 10-14	7, 8	1, 4, 5	photometric (molybdenum blue)
Nickel	1, 2, 6, 8-11	13	2, 8, 12	volumetric (alkalimetric)
Chromium	5, 6, 8, 12, 13	-	1, 3	volumetric (arsenite)
Molybdenum	1, 3-5, 7, 8, 10, 11, 13, 16	2, 14	2, 9	photometric (periodate)
Copper	2-4, 7-12, 16, 17	1, 5, 6	5, 15	photometric (dimethyl glyoxime)
Cobalt	1, 4, 6, 7, 9-11, 13-16	3, 12	3, 4, 7, 12, 14	gravimetric (dimethyl glyoxime)
Tin	1, 3-10, 12, 13	2, 11	1-4, 7, 9-11	volumetric (ferrous ammonium sulfate)
Aluminium	1-3, 6, 8, 10, 12, 13	7, 9	6, 9, 12, 15	photometric (thiocyanate)
Niobium	3-5, 7-9	6	13, 14, 15	photometric (BCO) or volumetric
Boron	1-12	-	2, 8	photometric (2β-naphthol)
Vanadium	1, 2, 4-6, 8, 9, 12, 13	3, 7	5	gravimetric (oxide)
Titanium	1, 2, 4-10, 15, 16	11, 13	5, 11	photometric (chrome azurol S)
Tantalum	1-9	-	4	volumetric (EDTA)
Nitrogen	-	-	1	photometric (chlorosulfophenol)
			2	gravimetric (N-benzoylPH)
			10, 11	volumetric (ferrous ammonium sulfate)
			3, 12, 14	photometric (diantipyryl methane)
			2, 5-8	inert gas fusion (thermal conductivity)
			1, 3, 4	photometric (Nessler reagent)

Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34-2009, ISO Guide 31-2015 and ISO Guide 35-2006, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

The unidirectional solidification effects associated with this method of chill casting, have led to the formation of inhomogeneous segregates in the rear portion of the disc. The above certification is therefore only applicable from the front face of the disc. Material to the rear of the disc, to a depth of ~3 mm, is not certified.

This material will remain stable indefinitely, provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. Technical support for this certification will therefore expire in December 2036, although we reserve the right to make changes as issue revisions, in the intervening period.

The manufacture, analysis and certification of this product were supervised by L Maxim, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.