

CERTIFICATE OF ANALYSIS

32X 61400 (batch A)

Certified Reference Material Information

Type: ALUMINIUM BRONZE (WROUGHT)
Form and Size: Disc ~45mm diameter
Manufactured by: Copper Alloys Ltd
Certified and Supplied by: MBH Analytical Ltd

Assigned Values

Percentage element by weight

Element	Sn	Pb	Zn	Fe	Ni	Al	Si
Value ¹	0.301	(0.0007)	0.060	2.74	0.0242	6.81	0.0124
Uncertainty ²	0.005	-	0.002	0.03	0.0006	0.03	0.0011

Element	Mn	P	Mg	Sb	Ag	Cu
Value ¹	0.082	0.0008	0.0050	(0.0004)	0.0010	89.99
Uncertainty ²	0.002	0.0002	0.0003	-	0.0002	0.08

Note: values given in parentheses are not certified - they are provided for information only.

Definitions

- ¹ The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

Certified by:

MBH ANALYTICAL LIMITED _____

on 20th July 2013

C Eveleigh



Method of Preparation

This reference material was produced from commercial barstock, forged and heat-treated. The detailed metallurgical history of this material is unknown.

Sampling

Samples for chemical analysis were taken from various positions throughout the bar. At least 15% of all discs were selected for non-destructive homogeneity testing.

Homogeneity

The discs were checked for sample and batch uniformity using an optical emission spectrometer.

Using the meaned data from each surface, standard deviation values were derived for each element as an indicator of any non-homogeneity (as determined for the specific sample size taken by the spectrometer).

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025 - 2005, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

Estimation of Uncertainties

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ($C_{(95\%)}$) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch for each element has been quantified by a programme of non-destructive application testing, discussed above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

Traceability

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials. In addition, some of the results derived as part of this testing programme have traceability to NIST standards, as part of the analytical calibration or process control.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Copper alloys are generally prepared by machining on a mill or a lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Analytical Data

Percentage element by weight

Sample	Sn	Pb	Zn	Fe	Ni	Al	Si
1	0.291	0.0002	0.0558	2.681	0.0230	6.749	0.0098
2	0.294	0.0003	0.0562	2.708	0.0237	6.754	0.0103
3	0.294	0.0006	0.0573	2.716	0.0239	6.788	0.0106
4	0.296	0.0006	0.0579	2.717	0.0239	6.797	0.0114
5	0.299	0.0009	0.0593	2.722	0.0240	6.800	0.0115
6	0.300	0.0010	0.0595	2.727	0.0240	6.817	0.0116
7	0.300	0.0010	0.0606	2.737	0.0240	6.826	0.0122
8	0.301	0.0011	0.0610	2.756	0.0242	6.830	0.0129
9	0.304		0.0613	2.756	0.0244	6.836	0.0130
10	0.305		0.0615	2.760	0.0244	6.842	0.0131
11	0.306		0.0621	2.782	0.0248	6.846	0.0143
12	0.310		0.0622	2.789	0.0257	6.882	0.0147
13	0.314		0.0643	2.791			0.0157
Mean	0.301	(0.0007)	0.0599	2.742	0.0242	6.814	0.0124
Std Dev	0.007	-	0.0025	0.034	0.0007	0.039	0.0018
C_(95%)	0.004	-	0.0015	0.021	0.0004	0.024	0.0011

Sample	Mn	P	Mg	Sb	Ag	Cu
1	0.0788	0.0003	0.0041	0.0000	0.0004	89.80
2	0.0797	0.0006	0.0047	0.0003	0.0007	89.84
3	0.0801	0.0006	0.0048	0.0003	0.0007	89.93
4	0.0805	0.0007	0.0048	0.0006	0.0008	89.94
5	0.0811	0.0008	0.0050	0.0006	0.0009	89.98
6	0.0816	0.0008	0.0050	0.0008	0.0010	90.00
7	0.0817	0.0010	0.0050	<0.0005	0.0010	90.04
8	0.0827	0.0010	0.0052	<0.0005	0.0010	90.05
9	0.0829	0.0011	0.0052		0.0010	90.05
10	0.0829	0.0011	0.0060		0.0012	90.09
11	0.0833	0.0012			0.0012	90.15
12	0.0841				0.0013	
13	0.0846				0.0014	
14	0.0855				0.0015	
Mean	0.0821	0.0008	0.0050	(0.0004)	0.0010	89.99
Std Dev	0.0020	0.0003	0.0005	-	0.0003	0.10
C_(95%)	0.0011	0.0002	0.0003	-	0.0002	0.07

Note: C_(95%) is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

Exova Ltd
Sheffield Assay Office
Universal Scientific Laboratory Pty Ltd
Institute of Iron & Steel Technology
Luo Yang Copper
Sargam Metals Pvt Ltd
Raghavendra Spectromet Laboratory
Institute of Non-Ferrous Metals
Tec-Eurolab
Microlab
London & Scandinavian Met Co
Coleshill Laboratories Ltd
Lithea Sro

Middlesbrough, England
Sheffield, England
Milperra, NSW, Australia
Shanghai, China
Luo Yang, He Nan, China
Chennai, India
Bangalore, India
Gliwice, Poland
Campogalliano, Italy
Chennai, India
Rotherham, England
Birmingham, England
Brno, Czech Republic

UKAS accreditation 0239
UKAS accreditation 0012
NATA accreditation 0492
CNAL accreditation 0783
CNAL accreditation 0173
NABL accreditation 0025
NABL accreditation 0371
PCA accreditation AB274
ACCREDIA accreditation 52

Note: to achieve the above accreditation (eg UKAS, NATA, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

Analytical Methods Used

ELEMENT	RESULT No. & METHOD			
	ICP-AES	FAAS		OTHER
Tin	3, 4, 6, 7, 9-11, 13	1, 5, 8, 12	2	photometric (phenyl fluorone)
Lead	2-4, 6-8	1, 5		
Zinc	2, 3, 5, 6, 8, 10, 11, 13	1, 4, 7, 9, 12		
Iron	1, 3-5, 7-9, 11	2, 13	6	volumetric (dichromate)
Nickel	1, 3, 6, 7, 10-12	2, 4, 5, 9	10, 12	photometric (orthophenanthroline)
Aluminium	1-4, 9-11	12	8	volumetric (DMGO/EDTA)
Silicon	3, 5-8, 10, 11, 13	-	5, 6	photometric (chrome azurol S)
Manganese	2, 5, 6, 9, 10, 12-14	1, 4, 7, 8, 11	7, 8	volumetric (EDTA)
Phosphorus	3, 4, 6-8, 10	-	1, 2, 4, 9, 12	photometric (molybdenum blue)
Magnesium	1, 2, 7-9	3-6, 10	3	photometric (periodate)
Antimony	1, 3-6, 8	2, 7	1, 5, 11	photometric (molybdenum yellow)
Silver	2-5, 7-10, 12-14	1, 6-8, 11	2, 9	volumetric (alkalimetric)
Copper	6, 10, 11	-	3, 7	volumetric (thiosulfate)
			1, 2, 4, 5, 8, 9	electrogravimetric

Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34-2009, ISO Guide 31-2000 and ISO Guide 35-2006, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

This certification is applicable to the whole of the disc. However, in accordance with normal practice for emission spectrometry, it is appropriate to avoid usage of the centre of the disc, ~8 mm diameter.

This material will remain stable provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. Technical support for this certification will therefore expire in July 2033, although we reserve the right to make changes as issue revisions, in the intervening period.

This material is also available in the form of chippings.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.