

# CERTIFICATE OF ANALYSIS

**32X SN7 (batch B)**

## Certified Reference Material Information

Type: BRONZE (CHILL CAST)  
Form and Size: Disc ~40mm diameter  
Manufactured by: Polycast Ltd  
Certified and Supplied by: MBH Analytical Ltd

## Assigned Values

### Percentage element by weight

Element	Sn	Pb	Zn	Fe	Ni	Al	As	Cd	P
Value <sup>1</sup>	12.45	2.31	1.140	0.036	0.276	0.0254	1.13	0.0201	0.0051
Uncertainty <sup>2</sup>	0.10	0.03	0.010	0.002	0.008	0.0007	0.02	0.0011	0.0003

Element	Co	Bi	Sb	Ag	S	Se	Te	Cu
Value <sup>1</sup>	0.339	0.198	0.235	0.328	0.0275	0.066	0.0204	81.21
Uncertainty <sup>2</sup>	0.003	0.004	0.005	0.006	0.0017	0.003	0.0007	0.06

## Definitions

- <sup>1</sup> The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- <sup>2</sup> The uncertainties are value judgements, based on the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

## Certified by:

MBH ANALYTICAL LIMITED

  
C Eveleighon 24<sup>th</sup> October 2019

## **Method of Preparation**

This reference material was produced from commercial-purity metals, and master alloys. The discs are the product of one melt poured into a sequence of multiple chill moulds with feeding systems designed to ensure sound discs. Approximately 2mm has been removed from the cast faces of the discs to minimise surface effects.

## **Sampling**

Samples for chemical analysis were taken from various positions throughout the casting process. At least 15% of all discs were selected for non-destructive homogeneity testing.

## **Homogeneity**

Samples representative of the batch were checked for uniformity using an optical emission spectrometer.

From this test data, through-batch variation values were derived for each element as an indicator of any minor compositional variation (as determined for the specific sample size and other limitations of the spectrometer).

## **Chemical Analysis**

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

## **Estimation of Uncertainties**

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ( $C_{(95\%)}$ ) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch for each element has been quantified by a programme of non-destructive application testing, described above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

## **Traceability**

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials.

Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

## **Usage**

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Copper alloys are generally prepared by machining on a mill or a lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

## Analytical Data

### Percentage element by weight

Sample	Sn	Pb	Zn	Fe	Ni	Al	As	Cd	P
1	12.25	2.273	1.118	0.0339	0.2653	0.0238	1.092	0.0172	0.0047
2	12.29	2.281	1.120	0.0347	0.2663	0.0246	1.100	0.0178	0.0047
3	12.30	2.286	1.121	0.0349	0.2680	0.0246	1.101	0.0181	0.0048
4	12.31	2.295	1.124	0.0350	0.2702	0.0247	1.108	0.0189	0.0049
5	12.37	2.296	1.134	0.0355	0.2706	0.0250	1.109	0.0197	0.0050
6	12.49	2.305	1.138	0.0356	0.2709	0.0252	1.112	0.0198	0.0050
7	12.52	2.308	1.139	0.0362	0.2770	0.0258	1.119	0.0199	0.0051
8	12.53	2.312	1.144	0.0363	0.2770	0.0260	1.133	0.0199	0.0058
9	12.54	2.312	1.145	0.0366	0.2776	0.0260	1.148	0.0203	0.0059
10	12.60	2.316	1.146	0.0367	0.2777	0.0265	1.151	0.0214	
11	12.61	2.327	1.148	0.0368	0.2779	0.0269	1.154	0.0218	
12	12.62	2.338	1.157	0.0381	0.2835		1.163	0.0220	
13		2.362	1.161	0.0391	0.2900		1.174	0.0220	
14			1.162		0.2904		1.174	0.0227	
<b>Mean</b>	<b>12.45</b>	<b>2.309</b>	<b>1.140</b>	<b>0.0361</b>	<b>0.2759</b>	<b>0.0254</b>	<b>1.131</b>	<b>0.0201</b>	<b>0.0051</b>
<b>Std Dev</b>	0.14	0.024	0.015	0.0014	0.0080	0.0009	0.029	0.0017	0.0004
<b>C<sub>(95%)</sub></b>	0.09	0.015	0.009	0.0009	0.0046	0.0006	0.017	0.0010	0.0003

Sample	Co	Bi	Sb	Ag	S	Se	Te	Cu
1	0.3335	0.1890	0.2218	0.3110	0.0243	0.0600	0.0193	81.11
2	0.3337	0.1903	0.2230	0.3173	0.0248	0.0623	0.0193	81.16
3	0.3340	0.1933	0.2260	0.3227	0.0248	0.0635	0.0201	81.18
4	0.3343	0.1940	0.2318	0.3240	0.0260	0.0640	0.0202	81.19
5	0.3359	0.1943	0.2320	0.3280	0.0274	0.0650	0.0205	81.21
6	0.3360	0.1950	0.2323	0.3292	0.0283	0.0654	0.0208	81.24
7	0.3370	0.1960	0.2337	0.3310	0.0290	0.0658	0.0210	81.25
8	0.3378	0.1964	0.2346	0.3320	0.0298	0.0684	0.0218	81.26
9	0.3400	0.1990	0.2396	0.3331	0.0299	0.0691		81.29
10	0.3402	0.2013	0.2400	0.3386	0.0310	0.0696		
11	0.3410	0.2050	0.2403	0.3402		0.0719		
12	0.3447	0.2056	0.2407			0.0721		
13	0.3473	0.2090	0.2453					
14	0.3482		0.2454					
<b>Mean</b>	<b>0.3388</b>	<b>0.1976</b>	<b>0.2348</b>	<b>0.3279</b>	<b>0.0275</b>	<b>0.0664</b>	<b>0.0204</b>	<b>81.21</b>
<b>Std Dev</b>	0.0050	0.0061	0.0076	0.0087	0.0024	0.0038	0.0008	0.06
<b>C<sub>(95%)</sub></b>	0.0029	0.0037	0.0044	0.0059	0.0017	0.0024	0.0007	0.04

Note: C<sub>(95%)</sub> is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

## Participating Laboratories

Element Ltd	Middlesbrough, England	UKAS accreditation 0239
Sheffield Analytical Services Ltd	Sheffield, England	UKAS accreditation 0012
Anchorcert Analytical	Birmingham, England	UKAS accreditation 0667
Universal Scientific Laboratory Pty Ltd	Milperra, NSW, Australia	NATA accreditation 0492
Shanghai Jinyi Test Technology Co	Shanghai, China	CNAL accreditation 0783
Luo Yang Copper	Luo Yang, He Nan, China	CNAL accreditation 0173
Genitest, Inc	Montreal, Canada	PJ accreditation 95510
Raghavendra Spectromet Laboratory	Bangalore, India	NABL accreditation 0371
TCR Engineering Services Pvt Ltd	Mumbai, India	NABL Accreditation 0367
Institute of Non-Ferrous Metals	Gliwice, Poland	PCA accreditation AB274
TEC-Eurolab SRL	Modena, Italy	Accredia accreditation 52
INCDMNR-IMNR	Pantelimon, Romania	
Mineral & Metallurgical Laboratories	Bangalore, India	
AMG Superalloys UK Ltd	Rotherham, England	
Analyticka Laborator Lithea sro	Brno, Czech Republic	

Note: to achieve the above accreditation (UKAS, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

## Analytical Methods Used

ELEMENT	RESULT No. & METHOD		
	ICP-AES	FAAS	OTHER
Tin	1, 2, 4, 6-8, 10, 11	-	3, 5, 12 9 volumetric (iodate) photometric (phenyl fluorone)
Lead	1-3, 6-9, 12	4, 5, 13	10 11 gravimetric (sulfate) volumetric (thiosulfate)
Zinc	2, 4, 5, 7, 9-14	1, 3, 6	8 volumetric (EDTA)
Iron	2-4, 6-8, 10, 11, 13	1, 5	9 12 volumetric (redox) photometric (orthophenanthroline)
Nickel	1, 2, 5-10, 12, 14	4, 11, 13	3 gravimetric (dimethyl glyoxime)
Aluminium	1, 3-5, 7, 9-11	6, 8	2 volumetric (EDTA)
Arsenic	1-3, 5, 6, 9-14	4, 7, 8	
Cadmium	1, 3-9, 11, 12, 14	2, 13	10 gravimetric
Phosphorus	1-5, 7, 8	-	6, 9 photometric (molybdenum blue)
Cobalt	1, 4, 5, 7-10, 12, 14	2, 6, 11, 13	3 gravimetric
Bismuth	2-6, 8, 10-13	7, 9	1 gravimetric
Antimony	1, 4-7, 10-14	8, 9	2 volumetric (permanganate)
Silver	2-4, 6, 8, 9	5, 7, 10, 11	3 photometric (crystal violet)
Sulfur	1-3, 8	-	1 gravimetric (chloride)
Selenium	1-5, 7, 9-12	6, 8	4-7, 9, 10 combustion (IR or volumetric detection)
Tellurium	1-4, 6-8	5	
Copper	1, 3, 7	-	2, 4-6, 9 8 volumetric (thiosulfate) electrogravimetric

## Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO 17034 and the associated Guides, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

The unidirectional solidification effects associated with this method of chill casting have led to the formation of inhomogeneous segregates in the rear portion of the disc. The above certification is therefore only applicable from the front face of the disc to a depth of 12mm. Material to the rear of the disc, to a depth of ~3mm, is not certified.

This material will remain stable indefinitely, provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. This certification will therefore expire in October 2039, although we reserve the right to make changes as issue revisions, in the intervening period.

This product is also available in the form of chippings, for the monitoring and calibration of wet analytical techniques.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.