

CERTIFICATE OF ANALYSIS

36X CBC2 (batch F)

Certified Reference Material Information

Type: COPPER-BERYLLIUM ALLOY (WROUGHT)
Form and Size: Disc 40mm diameter
Manufactured by: Luvata, Finland
Certified and Supplied by: MBH Analytical Ltd

Assigned Values

Percentage element by weight

| Element | Be | Co | Ni | Si | P | Fe | Al |
|--------------------------|-------|------|-------|--------|--------|--------|--------|
| Value ¹ | 0.439 | 2.22 | 0.121 | 0.0257 | 0.0067 | 0.0076 | 0.0097 |
| Uncertainty ² | 0.007 | 0.03 | 0.002 | 0.0008 | 0.0006 | 0.0004 | 0.0006 |

| Element | Sn | Pb | Zn | Mg | Zr | Ag | Cu |
|--------------------------|----------|----------|--------|--------|----------|--------|-------|
| Value ¹ | (0.0007) | (0.0008) | 0.0018 | 0.0036 | (0.0006) | 0.0013 | 97.15 |
| Uncertainty ² | - | - | 0.0002 | 0.0002 | - | 0.0001 | 0.04 |

Note: values given in parentheses are not certified - they are provided for information only.

Definitions

- ¹ The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

Certified by:

MBH ANALYTICAL LIMITED _____

on 28th December 2017

C Eveleigh

Method of Preparation

This reference material was produced from commercial wrought barstock to UNS C17500. The detailed metallurgical history of this material is unknown.

Sampling

Samples for chemical analysis were taken from various positions throughout the bar. Approximately 10% of all discs were selected for non-destructive homogeneity testing.

Homogeneity

Samples representative of the batch were checked for uniformity using an optical emission spectrometer. From the test data, through-batch variation values were derived for each element as an indicator of any minor compositional variation (as determined for the specific sample size and other limitations of the spectrometer).

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

Estimation of Uncertainties

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ($C_{(95\%)}$) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of compositional variation of the batch for each element has been quantified by a programme of non-destructive application testing, described above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

Traceability

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials.

Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Copper alloys are generally prepared by machining on a mill or a lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test

A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Analytical Data

Percentage element by weight

| Sample | Be | Co | Ni | Si | P | Fe | Al |
|--------------------------|---------------|--------------|---------------|---------------|---------------|---------------|---------------|
| 1 | 0.4230 | 2.157 | 0.1145 | 0.0243 | 0.0060 | 0.0063 | 0.0086 |
| 2 | 0.4240 | 2.178 | 0.1160 | 0.0246 | 0.0062 | 0.0064 | 0.0088 |
| 3 | 0.4281 | 2.181 | 0.1170 | 0.0248 | 0.0062 | 0.0066 | 0.0091 |
| 4 | 0.4312 | 2.197 | 0.1180 | 0.0250 | 0.0062 | 0.0067 | 0.0093 |
| 5 | 0.4330 | 2.202 | 0.1190 | 0.0252 | 0.0062 | 0.0073 | 0.0093 |
| 6 | 0.4340 | 2.211 | 0.1200 | 0.0253 | 0.0063 | 0.0074 | 0.0094 |
| 7 | 0.4400 | 2.218 | 0.1210 | 0.0254 | 0.0066 | 0.0076 | 0.0095 |
| 8 | 0.4420 | 2.228 | 0.1215 | 0.0255 | 0.0067 | 0.0076 | 0.0096 |
| 9 | 0.4421 | 2.233 | 0.1220 | 0.0256 | 0.0070 | 0.0077 | 0.0097 |
| 10 | 0.4457 | 2.270 | 0.1225 | 0.0258 | 0.0070 | 0.0080 | 0.0097 |
| 11 | 0.4474 | 2.270 | 0.1230 | 0.0271 | 0.0070 | 0.0080 | 0.0098 |
| 12 | 0.4480 | 2.274 | 0.1243 | 0.0278 | 0.0073 | 0.0083 | 0.0101 |
| 13 | 0.4512 | 2.281 | 0.1250 | 0.0280 | 0.0073 | 0.0084 | 0.0106 |
| 14 | 0.4568 | | 0.1272 | | 0.0073 | 0.0086 | 0.0111 |
| 15 | | | 0.1275 | | 0.0074 | 0.0088 | 0.0113 |
| Mean | 0.4390 | 2.223 | 0.1212 | 0.0257 | 0.0067 | 0.0076 | 0.0097 |
| Std Dev | 0.0104 | 0.041 | 0.0039 | 0.0012 | 0.0005 | 0.0008 | 0.0008 |
| C_(95%) | 0.0060 | 0.025 | 0.0022 | 0.0007 | 0.0003 | 0.0004 | 0.0004 |

| Sample | Sn | Pb | Zn | Mg | Zr | Ag | Cu |
|--------------------------|-----------------|-----------------|---------------|---------------|-----------------|---------------|---------------|
| 1 | 0.0003 | 0.0004 | 0.0013 | 0.0032 | 0.0002 | 0.0009 | 97.074 |
| 2 | 0.0003 | 0.0005 | 0.0014 | 0.0032 | 0.0003 | 0.0010 | 97.129 |
| 3 | 0.0006 | 0.0006 | 0.0016 | 0.0032 | 0.0004 | 0.0010 | 97.146 |
| 4 | 0.0007 | 0.0008 | 0.0016 | 0.0034 | 0.0008 | 0.0012 | 97.160 |
| 5 | 0.0009 | 0.0008 | 0.0017 | 0.0034 | 0.0008 | 0.0012 | 97.160 |
| 6 | 0.0011 | 0.0011 | 0.0018 | 0.0036 | 0.0008 | 0.0012 | 97.164 |
| 7 | | 0.0011 | 0.0020 | 0.0036 | 0.0009 | 0.0013 | 97.180 |
| 8 | | 0.0012 | 0.0020 | 0.0037 | 0.0009 | 0.0014 | 97.200 |
| 9 | | | 0.0020 | 0.0038 | | 0.0014 | |
| 10 | | | 0.0023 | 0.0038 | | 0.0014 | |
| 11 | | | | 0.0038 | | 0.0015 | |
| 12 | | | | 0.0038 | | 0.0015 | |
| 13 | | | | 0.0040 | | 0.0016 | |
| 14 | | | | 0.0042 | | | |
| Mean | (0.0007) | (0.0008) | 0.0018 | 0.0036 | (0.0006) | 0.0013 | 97.152 |
| Std Dev | - | - | 0.0003 | 0.0003 | - | 0.0002 | 0.038 |
| C_(95%) | - | - | 0.0002 | 0.0002 | - | 0.0001 | 0.032 |

Note: C_(95%) is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

| | | |
|-------------------------------------------|--------------------------|---------------------------|
| Exova Ltd | Middlesbrough, England | UKAS accreditation 0239 |
| Sheffield Analytical Services | Sheffield, England | UKAS accreditation 0012 |
| Anchorcert Analytical | Birmingham, England | UKAS accreditation 0667 |
| Universal Scientific Laboratory Pty Ltd | Milperra, NSW, Australia | NATA accreditation 0492 |
| Shanghai Jinyi Test Tech Co | Shanghai, China | CNAS accreditation L0041 |
| Luo Yang Copper | Luo Yang, He Nan, China | CNAL accreditation 0173 |
| Shandong Metallurgical & Science Research | Jinan, Shandong, China | CNAS accreditation 1461 |
| Genitest, Inc | Montreal, Canada | PJ accreditation L17-153 |
| Raghavendra Spectromet Laboratory | Bangalore, India | NABL accreditation 0371 |
| TCR Engineering Services Ltd | Mumbai, India | NABL accreditation 0367 |
| Tec-Eurolab | Campogalliano, Italy | ACCREDIA accreditation 52 |
| Institute of Non-Ferrous Metals | Gliwice, Poland | PCA accreditation AB274 |
| Mineral & Metallurgical Laboratories | Bangalore, India | |
| INCDMNR-IMNR | Pantelimon, Romania | |
| AMG Superalloys UK Ltd | Rotherham, England | |
| Coleshill Laboratories Ltd | Birmingham, England | |
| Analyticka Laborator Lithea sro | Brno, Czech Republic | |

Note: to achieve the above accreditation (UKAS, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

Analytical Methods Used

| ELEMENT | RESULT No. & METHOD | | | |
|------------|-----------------------------|----------|-----------|-----------------------------------|
| | ICP-AES | FAAS | | OTHER |
| Beryllium | 1, 2, 4, 7, 9-14 | 3, 5, 6 | 8 | gravimetric (cupferron) |
| Cobalt | 3-8, 11-13 | 1, 2, 10 | 9 | gravimetric (N benzoyl PH) |
| Nickel | 1-3, 5, 6, 8, 10-12, 14, 15 | 7, 9 | 4, 13 | photometric (dimethyl glyoxime) |
| Silicon | 1, 2, 5, 6, 8-13 | - | 7 | photometric (molybdenum blue) |
| Phosphorus | 1, 3-5, 7, 9, 13-15 | - | 3, 4 | gravimetric (perchloric acid) |
| Iron | 1, 3, 5-9, 11, 12, 14, 15 | 4, 10 | 2, 6, 12 | photometric (molybdenum yellow) |
| Aluminium | 1-5, 7-10, 12-14 | 6, 15 | 8, 10, 11 | volumetric (alkalimetric) |
| Tin | 3-6 | 2 | 2, 13 | photometric (orthophenanthroline) |
| Lead | 2, 3, 5, 7, 8 | 1, 4, 6 | 11 | photometric (chrome azurol S) |
| Zinc | 2-8 | 1, 9, 10 | 1 | photometric (phenylfluorone) |
| Magnesium | 1-6, 9-14 | 7, 8 | | |
| Zirconium | 1-3, 5, 6, 8 | 4, 7 | | |
| Silver | 1, 2, 5-11, 13 | 3, 4, 12 | | |
| Copper | 5, 7 | - | 1-3, 6 | volumetric (thiosulfate) |
| | | | 4, 8 | electrogravimetric |

Notes

This Certified Reference Material has been produced and certified, wherever possible, in accordance with the requirements of ISO Guide 34, ISO Guide 31 and ISO Guide 35, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

This certification is applicable to the whole of the disc. However, in accordance with normal practice for emission spectrometry, it is appropriate to avoid usage of the centre of the disc, ~8 mm diameter.

This material will remain stable indefinitely, provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. Technical support for this certification will therefore expire in December 2037, although we reserve the right to make changes as issue revisions, in the intervening period.

This sample is also available in the form of chippings.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.