

CERTIFICATE OF ANALYSIS

36X CBC3 (batch D)

Certified Reference Material Information

Type: COPPER / BERYLLIUM / COBALT (WROUGHT)
Form and Size: Disc 41mm Diameter x 15mm Thickness
Produced by: Brush Wellman Inc
Certified and supplied by: MBH Analytical Ltd

Assigned Values

Percentage element by weight

Element	Zn	Pb	Sn	Fe	Ni	Si
Value ¹	0.004	0.0025	0.0021	0.046	0.007	0.039
Uncertainty ²	0.001	0.0005	0.0004	0.002	0.001	0.002

Element	Mg	Co	Al	Be	Cu
Value ¹	0.0040	0.209	0.019	1.840	97.77
Uncertainty ²	0.0004	0.008	0.002	0.012	0.06

Definitions

- ¹ The above values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

Certified by:

MBH ANALYTICAL LIMITED _____ on 2nd April 2009

C Eveleigh



Method of Preparation

This reference material was produced from a single length of wrought bar, derived from a single cast. The material has been continuous-cast and cold-worked to the final diameter.

Sampling

Samples for chemical analysis were taken from various positions throughout the bar. At least 10% of all discs were selected for non-destructive homogeneity testing.

Homogeneity

The discs were checked for sample and batch uniformity using an optical emission spectrometer.

Using the meaned data from each surface, standard deviation values were derived for each element as an indicator of any non-homogeneity (as determined for the specific sample size taken by the spectrometer).

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025 – 2000 using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

Estimation of Uncertainties

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ($C_{(95\%)}$) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch for each element has been quantified by a programme of non-destructive application testing, discussed above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

Traceability

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials. In addition, some of the results derived as part of this testing programme have traceability to NIST standards, as part of the analytical calibration or process control.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Copper alloys are generally prepared by machining on a mill or a lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Safety

As-supplied, this material does not present any health or environmental risk. However, users should take due caution, as there is a hazard risk associated with fine and particulate matter which may be created during the sample preparation and analysis procedures. Users should therefore ensure that controls are in place to minimise personal exposure during sample preparation and testing.

Analytical Data

Sample	<u>Percentage element by weight</u>					
	Zn	Pb	Sn	Fe	Ni	Si
1	0.0015	0.0019	0.0016	0.0434	0.0055	0.0343
2	0.0019	0.0020	0.0016	0.0438	0.0058	0.0356
3	0.0029	0.0020	0.0019	0.0439	0.0058	0.0358
4	0.0029	0.0022	0.0019	0.0443	0.0062	0.037
5	0.0031	0.0025	0.0021	0.0465	0.0068	0.0373
6	0.0038	0.0026	0.0022	0.0471	0.0071	0.0401
7	0.0038	0.0030	0.0024	0.0480	0.0073	0.0414
8	0.0042	0.0033	0.0029	0.0484	0.0078	0.0417
9	0.0048	0.0036		0.0487	0.0080	0.0420
10	0.0060			0.0488	0.0082	0.0423
11	0.0061				0.0083	0.0441
Mean	0.0037	0.0025	0.0021	0.0463	0.0070	0.039
Std Dev	0.0015	0.0006	0.0004	0.0022	0.0011	0.003
C_(95%)	0.0010	0.0005	0.0004	0.0016	0.0007	0.002

Sample	Mg	Co	Al	Be	Cu
1	0.0028	0.193	0.0142	1.817	97.66
2	0.0034	0.194	0.0157	1.818	97.68
3	0.0036	0.197	0.0168	1.825	97.71
4	0.0036	0.205	0.0175	1.825	97.72
5	0.0036	0.206	0.0180	1.83	97.75
6	0.0038	0.210	0.0188	1.832	97.77
7	0.0038	0.211	0.0196	1.833	97.80
8	0.0039	0.216	0.0205	1.834	97.80
9	0.0040	0.219	0.0210	1.845	97.80
10	0.0043	0.222	0.0215	1.846	97.82
11	0.0047	0.227	0.0221	1.867	97.98
12	0.0050			1.872	
13	0.0055			1.876	
Mean	0.0040	0.209	0.0187	1.840	97.77
Std Dev	0.0007	0.011	0.0025	0.020	0.09
C_(95%)	0.0004	0.008	0.0017	0.012	0.06

Note: C_(95%) is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

Bodycote Materials Testing	Middlesbrough, England	UKAS accreditation 0239
Sheffield Assay Office	Sheffield, England	UKAS accreditation 0012
Laboratory Testing, Inc	Hatfield, PA, USA	A2LA accreditation 0117
Genitest, Inc	Montreal, Canada	PRI accreditation 123077
Universal Scientific Laboratory Pty Ltd	Milperra, NSW, Australia	NATA accreditation 492
Institute of Iron & Steel Technology	Shanghai, China	CNAL accreditation 0783
Luo Yang Copper	Luo Yang, He Nan, China	CNAL accreditation 0173
Sargam Metals Pvt Ltd	Chennai, India	NABL accreditation 0025
TCR Engineering Services Ltd	Mumbai, India	NABL accreditation 0367
Raghavendra Spectromet Laboratory	Bangalore, India	NABL accreditation 0371
Colonial Metals Co	Columbia, PA, USA	
De Bruyn Spectroscopic Solutions Ltd	Johannesburg, South Africa	
Coleshill Laboratories Ltd	Birmingham, England	

Note: to achieve the above accreditations (eg UKAS, NATA, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

Analytical Methods Used

ELEMENT	RESULT No. & METHOD		
	ICP-AES	FAAS	OTHER
Zinc	1, 3, 5-7, 9-11	2, 4, 8	
Lead	1, 3-6, 8, 9	2, 7	
Tin	3-8	1	2 photometric (phenyl fluorone)
Iron	1-3, 5, 8-10	4, 6, 7	
Nickel	1, 3-5, 8, 10, 11	2, 6, 7, 9	
Silicon	2-7, 9, 10	-	1 gravimetric (perchloric acid) 8, 11 photometric (molybdenum blue)
Magnesium	1-9, 12	11, 13	10 ICP-MS
Cobalt	1, 3, 4, 6, 9-11	2, 5, 7, 8	
Aluminium	1, 2, 7-11	3, 5	4, 6 photometric (chrome Azurol-S)
Beryllium	1, 3, 4, 6-8, 10-13	2, 5, 9	
Copper	6, 8, 11	-	1, 3, 9, 10 electrogravimetric 2, 4, 5, 7 volumetric (thiosulfate)

Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34-2000, ISO Guide 31-2000 and ISO Guide 35-1989, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

This certification is applicable to the whole of the disc although, in accordance with normal practice for OES analysis, it is appropriate to avoid use of the central area of ~6mm diameter.

This material will remain stable provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. This certification will therefore expire in April 2029, although we reserve the right to make changes as issue revisions, in the intervening period.

This sample is also available in the form of chippings.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.