

CERTIFICATE OF ANALYSIS

36X CN24 (batch A)

Certified Reference Material Information

Type: CUPRO-NICKEL (CONTINUOUS CAST)
Form and Size: Block, approximately 38 x 13 x 13mm
Produced by: Copper Alloys Ltd
Certified and supplied by: MBH Analytical Ltd

Assigned Values

Percentage element by weight

Element	Sn	Pb	Zn	Fe	Ni	Co	Mn
Value ¹	(0.0023)	0.0056	8.00	0.127	15.41	0.0096	23.60
Uncertainty ²	-	0.0005	0.06	0.004	0.11	0.0004	0.13

Element	As	Ag	Cr	P	C	Al	Cu
Value ¹	(0.0011)	0.0466	0.0065	0.0037	0.0436	(0.0010)	52.56
Uncertainty ²	-	0.0016	0.0010	0.0006	0.0015	-	0.13

Note: values given in parentheses are not certified - they are provided for information only.

Definitions

- ¹ The assigned values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

Certified by:

MBH ANALYTICAL LIMITED _____

on 3rd June 2009

C Eveleigh



Method of Preparation

This reference material was produced from commercial-purity metals, and master alloys. The blocks are the product of one melt, continuous cast. For ease of use, the bar is presented for use along the widest side.

Sampling

Samples for chemical analysis were taken from various positions throughout the bar. At least 10% of all blocks were selected for non-destructive homogeneity testing.

Homogeneity

The blocks were checked for sample and batch uniformity using an optical emission spectrometer.

Using the meaned data from each surface, standard deviation values were derived for each element as an indicator of any non-homogeneity (as determined for the specific sample size taken by the spectrometer).

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025 - 2000, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

Estimation of Uncertainties

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ($C_{(95\%)}$) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch for each element has been quantified by a programme of non-destructive application testing, discussed above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

Traceability

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials. In addition, some of the results derived as part of this testing programme have traceability to NIST standards, as part of the analytical calibration or process control.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Cupro-nickels are generally prepared by finishing, turning or milling. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Analytical Data

Percentage element by weight

Sample	Sn	Pb	Zn	Fe	Ni	Co	Mn
1	0.0010	0.0046	7.882	0.120	15.22	0.0088	23.42
2	0.0010	0.0050	7.902	0.121	15.24	0.0092	23.45
3	0.0012	0.0050	7.982	0.123	15.28	0.0093	23.51
4	0.0015	0.0051	7.99	0.124	15.28	0.0093	23.52
5	0.0018	0.0052	8.00	0.126	15.32	0.0093	23.52
6	0.0026	0.0055	8.01	0.128	15.36	0.0094	23.59
7	0.0030	0.0055	8.016	0.129	15.41	0.0101	23.61
8	0.0031	0.0061	8.024	0.134	15.48	0.0101	23.64
9	0.0031	0.0063	8.051	0.135	15.51	0.0101	23.65
10	0.0036	0.0065	8.052		15.52	0.0102	23.81
11	0.0037	0.0072	8.066		15.56		23.89
12					15.68		
Mean	(0.0023)	0.0056	8.00	0.127	15.41	0.0096	23.60
Std Dev	-	0.0008	0.06	0.005	0.15	0.0005	0.14
C_(95%)	-	0.0005	0.04	0.004	0.09	0.0004	0.10

Sample	As	Ag	Cr	P	C	Al	Cu
1	0.0005	0.0412	0.0048	0.0025	0.0409	0.0001	52.40
2	0.0005	0.0451	0.0048	0.0025	0.0413	0.0006	52.41
3	0.0006	0.0461	0.0049	0.0028	0.0422	0.0009	52.42
4	0.0008	0.0461	0.0052	0.0034	0.0424	0.0010	52.47
5	0.0010	0.0464	0.0055	0.0035	0.0442	0.0010	52.50
6	0.0015	0.0472	0.0057	0.0041	0.0448	0.0011	52.64
7	0.0016	0.0474	0.0070	0.0041	0.0452	0.0016	52.71
8	0.0024	0.0482	0.0070	0.0042	0.0453	0.0020	52.74
9		0.0487	0.0073	0.0048	0.046		52.78
10		0.0491	0.0084	0.0048			
11			0.0086				
12			0.0088				
Mean	(0.0011)	0.0466	0.0065	0.0037	0.0436	(0.0010)	52.56
Std Dev	-	0.0023	0.0015	0.0009	0.0019	-	0.15
C_(95%)	-	0.0016	0.0010	0.0006	0.0015	-	0.12

Note: $C_{(95\%)}$ is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

Bodycote Materials Testing
Sheffield Assay Office
Universal Scientific Laboratory Pty Ltd
Laboratory Testing, Inc
Genitest, Inc
Luo Yang Copper
Institute of Iron & Steel Technology
TCR Engineering Services Ltd
Shriram Institute for Industrial Research
Raghavendra Spectrometallurgical Lab.
Sargam Metals Pvt Ltd
De Bruyn Spectroscopic Solutions Ltd
Colonial Metals Co
Coleshill Laboratories Ltd

Middlesbrough, England
Sheffield, England
Milperra, NSW, Australia
Hatfield, PA, USA
Montreal, Canada
Luo Yang, He Nan, China
Shanghai, China
Mumbai, India
Delhi, India
Bangalore, India
Chennai, India
Johannesburg, South Africa
Columbia, PA, USA
Birmingham, England

UKAS accreditation 0239
UKAS accreditation 0012
NATA accreditation 0492
A2LA accreditation 0117
PRI accreditation 123077
CNAL accreditation 0173
CNAL accreditation 0783
NABL accreditation T0367
NABL accreditation T0045
NABL accreditation T0371
NABL accreditation T0025

Note: to achieve the above accreditation (UKAS, NATA, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025

Analytical Methods Used

ELEMENT	RESULT No. & METHOD			
	ICP-AES	FAAS	OTHER	
Tin	5-11	1, 2	3 4	ICP-MS photometric (phenylfluorone)
Lead	3-5, 7-9, 11	1, 2, 6, 10	3, 10, 11	volumetric (EDTA)
Zinc	1, 2, 4, 6, 8, 9	5, 7	2, 9	volumetric (EDTA/dimethyl glyoxime)
Iron	1-5, 8	6, 7, 9	1, 7, 11, 12	gravimetric (dimethyl glyoxime)
Nickel	3-6, 8, 10	-	6, 9, 11	volumetric (ferrous ammonium sulfate)
Cobalt	1, 5, 6, 8-10	2-4, 7	2, 5, 7	photometric (periodate)
Manganese	1, 3, 4, 8, 10	-	1	ICP-MS
Arsenic	2-8	-	1, 5, 9	photometric (molybdenum yellow)
Silver	2, 4, 5, 7, 9, 10	1, 3, 6, 8	8	ICP-MS
Chromium	1, 2, 5-11	3, 4, 12	1-9	combustion (infra-red detection)
Phosphorus	2-4, 6, 7, 10	-	4	ICP-MS
Carbon	-	-	6	photometric (chrome azurol-S)
Aluminium	1, 3, 5, 7, 8	2	4, 5	electrogravimetric
Copper	1, 3, 6	-	2, 7-9	volumetric (thiosulfate)

Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34-2000, ISO Guide 31-2000 and ISO Guide 35-1989, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

This certification is applicable to the whole of the block.

This material will remain stable provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. This certification will therefore expire in June 2029, although we reserve the right to make changes as issue revisions, in the intervening period.

This sample is also available in the form of chippings.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.