

CERTIFICATE OF ANALYSIS

41X GLV6 (batch A)

Certified Reference Material Information

Type: ZINC GALVANIZING ALLOY (CAST)
Form and Size: Disc 50mm Diameter x 20mm Thickness
Manufactured by: G Rhodes
Certified and Supplied by: MBH Analytical Limited

Certified Analysis

Percentage element by weight

Element	Pb	Al	Cd	Fe	Sn	Cu	Ni
Value ¹	0.120	0.474	0.0053	0.0047	0.0152	0.039	0.0008
Uncertainty ²	0.001	0.012	0.0003	0.0004	0.0008	0.002	0.0001

Element	Mn	Cr	V	Co	Bi	Sb	As
Value ¹	0.0013	0.0029	<0.0005	0.0047	0.0248	0.0112	0.0014
Uncertainty ²	0.0001	0.0003	-	0.0003	0.0010	0.0014	0.0004

Definitions

- ¹ The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- ² The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

Certified by:

MBH ANALYTICAL LIMITED _____

on 15th July 2002



Method of Preparation

This reference material was produced from master alloys and commercial-purity zinc. The metal was cast from the bulk melt by sequential transfer of aliquots into individual iron chill moulds. At least 1mm was machined from the upper and lower surfaces of each disc, to minimise surface effects.

Sampling

Samples for chemical analysis were taken from throughout the casting process. In addition 10% of all discs, chosen at random from the complete cast, were checked for homogeneity.

Homogeneity

The discs were checked for sample and batch uniformity using an optical emission spectrometer. One additional disc was checked for vertical uniformity using the same method.

For each of the surfaces checked, the differences between the averaged result and the overall mean value were evaluated to ensure that the overall homogeneity of the material comprising the batch satisfied the definition given in ISO guide 30 - 1992.

Using the individual data from each check, standard deviation values were derived for each element. These values were combined with the 95% half-width confidence intervals ($C_{(95\%)}$) obtained from the wet analysis programme, using the square-root of the summed squares, to derive the final uncertainty values.

The vertical uniformity check showed that this material is of satisfactory homogeneity for at least the first 15 mm of depth from the original chilled face.

Chemical Analysis

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025 - 2000, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

Usage

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Zinc and zinc alloys are generally prepared by machining on a mill or lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

For OES the sample should be of sufficient mass to prevent excess heating during sparking, and the discharge chamber should be regularly cleaned as directed by the instrument manufacturer.

A minimum of three consistent replicate analyses is recommended to optimise precision and accuracy. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

Analytical Data

Percentage element by weight

Sample	Pb	Al	Cd	Fe	Sn	Cu	Ni
1	0.118	0.466	0.0047	0.0041	0.0138	0.0362	0.0006
2	0.118	0.47	0.0048	0.0045	0.0144	0.037	0.0007
3	0.120	0.472	0.0050	0.0045	0.0146	0.0385	0.0007
4	0.12	0.4735	0.0053	0.0046	0.015	0.0388	0.0008
5	0.120	0.475	0.0054	0.0047	0.0154	0.0395	0.0008
6	0.1205	0.476	0.0055	0.0048	0.0156	0.040	0.0008
7	0.1205	0.486	0.0055	0.0052	0.016	0.041	0.0009
8	0.122		0.0055	0.0054	0.017	0.0414	
9			0.0056			0.0420	
Mean	0.120	0.474	0.0053	0.0047	0.0152	0.0394	0.00076
Std Dev	0.001	0.006	0.0003	0.0004	0.0010	0.0020	0.00010
C_(95%)	0.001	0.006	0.0003	0.0004	0.0008	0.0015	0.00009

Sample	Mn	Cr	V	Co	Bi	Sb	As
1	0.0010	0.0022	<0.0001	0.0040	0.023	0.010	0.0009
2	0.0012	0.0025	<0.0001	0.0044	0.0238	0.0100	0.0010
3	0.0012	0.0028	0.0001	0.0044	0.0239	0.01	0.0015
4	0.0013	0.0029	0.0003	0.0049	0.0249	0.0106	0.0016
5	0.0014	0.003	<0.0005	0.0049	0.025	0.011	0.0016
6	0.0014	0.0030	<0.0005	0.0050	0.0252	0.0131	0.0019
7	0.0014	0.0031	<0.001	0.005	0.0260	0.0134	<0.005
8	0.0014	0.0035		0.0051	0.0268		
Mean	0.0013	0.0029	<0.0005	0.0047	0.0248	0.0112	0.0014
Std Dev	0.0001	0.0004	-	0.0004	0.0012	0.0015	0.0004
C_(95%)	0.0001	0.0003	-	0.0003	0.0010	0.0014	0.0004

Note: C_(95%) is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

Participating Laboratories

RoTech Laboratories	Wednesbury, England	UKAS accreditation 0366
Birmingham Assay Office	Birmingham, England	UKAS accreditation 0667
Metals Technology Testing Ltd	Sheffield, England	UKAS accreditation 0963
Sheffield Assay Office	Sheffield, England	UKAS accreditation 0012
Universal Scientific Laboratory Pty Ltd	Milperra, NSW, Australia	NATA accreditation 0492
Laboratory Testing Inc	Hatfield, PA, USA	A2LA accreditation 0117
Central Iron & Steel Research Inst	Beijing, China	CNACL accreditation 0435
University Dept of Science and Eng	Shanghai, China	
Anglo-American Research Labs Pty Ltd	Johannesburg, S. Africa	
Coleshill Laboratories Ltd	Coleshill, England	

Note: to achieve National Accreditation (eg UKAS, A2LA, NATA, CNACL), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025 and ISO9002.

Analytical Methods Used

ELEMENT	RESULT No. & METHOD		
	ICP-AES	FAAS	OTHER
Lead:	2, 6, 7	3, 4, 5, 8	1 square-wave polarography
Aluminium:	4, 5	1, 2, 3	6 volumetric (EDTA)
			7 photometric (chrome azurol-S)
Cadmium:	1, 2, 3, 8	4, 5, 6, 7	9 ICP-MS
Iron:	2, 4, 5, 6	1, 3, 7	8 photometric (orthophenanthroline)
Tin:	1, 2, 6	3, 7, 8	5 photometric (phenyl fluorone)
			4 GF-AAS
Copper:	1, 2, 3, 6	4, 5, 7, 9	8 photometric (BCO)
Nickel:	1, 2, 3, 7	4, 5, 6	
Manganese:	2, 3, 4, 5, 6	1, 7, 8	
Chromium:	1, 2, 4, 6, 8	3, 5, 7	
Vanadium:	1, 2, 3, 5	6, 7	4 photometric (N-benzoyl N-phenyl hydroxylamine)
Cobalt:	1, 2, 4, 8	3, 5, 6, 7	
Bismuth:	1, 2, 3, 8	4, 5, 6	7 GF-AAS
Antimony:	2, 4, 5	1, 3, 6	7 ICP-MS
Arsenic	1, 2, 3, 6	7	5 GF-AAS; 4: AFS

Traceability

Most of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to a national authority. It is part of the requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised primary reference materials.

Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34-2000, ISO Guide 31-2000 and ISO Guide 35-1989, taking into account the requirements of ASTM E1724, ASTM E1831 and the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

The unidirectional solidification effects associated with semi-chill casting may lead to the formation of inhomogeneous segregates in the rear portion of the disc. The above certification is therefore only applicable from the front face of the disc. Material to the rear of the disc, to a depth of 5mm, is not certified.

This material will remain stable provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. This certification will therefore expire in July 2022, although we reserve the right to make changes as issue revisions, in the intervening period.

This product is also available in the form of chippings.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.