

# CERTIFICATE OF ANALYSIS

**41X ZSC2 (batch A)**

## Certified Reference Material Information

Type: ZINC RoHS MONITOR (CAST)

Form and Size: Disc 50mm Diameter x 20mm Thickness

Produced by: J Watson

Certified and supplied by: MBH Analytical Limited

## Assigned Values

### Percentage element by weight

Element	Pb	Cd	Hg	Cr
Value <sup>1</sup>	0.111	0.0016	0.0053	0.0036
Uncertainty <sup>2</sup>	0.002	0.0001	0.0004	0.0001

## Definitions

- <sup>1</sup> The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- <sup>2</sup> The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

## Certified by:

MBH ANALYTICAL LIMITED \_\_\_\_\_

on 8th December 2006

C Eveleigh



## **Method of Preparation**

This reference material was produced from commercial-purity zinc, with the trace alloys added as pure elements or master alloys. The metal was cast from the bulk melt by sequential transfer of aliquots into individual iron chill moulds. At least 1mm was machined from the upper and lower surfaces of each disc, to minimise surface effects.

## **Sampling**

Samples for chemical analysis were taken from throughout the casting process. In addition, at least 10% of all discs, chosen at random from the complete cast, were checked for homogeneity.

## **Homogeneity**

The discs were checked for sample and batch uniformity using an optical emission spectrometer. One disc was checked for vertical uniformity using the same method.

Using the meaned data from each surface, standard deviation values were derived for each element as an indicator of any non-homogeneity (as determined for the specific sample size taken by the spectrometer).

## **Chemical Analysis**

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025 - 2000, using documented standard reference methods and validated by appropriate reference materials.

The individual values listed overpage are the average of each analyst's results.

## **Estimation of Uncertainties**

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ( $C_{(95\%)}$ ) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch has been quantified by a programme of non-destructive application testing, discussed above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

## **Traceability**

Most of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to a national authority. It is part of the requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised primary reference materials.

## **Usage**

Intended use:	With optical emission and X-ray fluorescence spectrometers.
Recommended method of use:	Zinc and zinc alloys are generally prepared by machining on a mill or lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.  Preparation should be the same for reference materials and the samples for test.  For OES the sample should be of sufficient mass to prevent excess heating during sparking, and the discharge chamber should be regularly cleaned as directed by the instrument manufacturer.  A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

## Analytical Data

### Percentage element by weight

<b>Sample</b>	<b>Pb</b>	<b>Cd</b>	<b>Hg</b>	<b>Cr</b>
<b>1</b>	0.1062	0.0015	0.0040	0.00334
<b>2</b>	0.1068	0.0015	0.00429	0.0035
<b>3</b>	0.1077	0.00157	0.00522	0.0035
<b>4</b>	0.1100	0.0016	0.0053	0.0035
<b>5</b>	0.1103	0.0016	0.0054	0.0035
<b>6</b>	0.111	0.0016	0.0054	0.0035
<b>7</b>	0.112	0.0016	0.0055	0.00356
<b>8</b>	0.112	0.0016	0.0056	0.0036
<b>9</b>	0.112	0.00163	0.0057	0.0036
<b>10</b>	0.1126	0.0017	0.0058	0.0037
<b>11</b>	0.1133	0.00187	0.00612	0.00391
<b>12</b>	0.115	0.00188		0.0040
<b>Mean</b>	<b>0.1107</b>	<b>0.00164</b>	<b>0.0053</b>	<b>0.00360</b>
<b>Std Dev</b>	0.0027	0.00012	0.0006	0.00019
<b>C<sub>(95%)</sub></b>	0.0017	0.00008	0.0004	0.00012

Note: C<sub>(95%)</sub> is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

## Participating Laboratories

Bodycote Materials Testing accreditation 0239	Middlesbrough, England	UKAS
Sheffield Assay Office 0012	Sheffield, England	UKAS accreditation
Universal Scientific Laboratory Pty Laboratory Testing, Inc	Milperra, NSW, Australia	NATA accreditation 492
Institute of Iron and Steel Technology 0783	Hatfield, PA, USA	A2LA accreditation 0117
Luo Yang Copper Co 0173	Shanghai, China	CNAL accreditation
Laboratory TUV-Nord Czech TCR Engineering Services Ltd accreditation 0367	Luo Yang, He Nan, China	CNAL accreditation
Sargam Metals Pvt Ltd 0025	Brno, Czech Republic	CAI accreditation 1060
De Bruyn Spectroscopic Solutions	Mumbai, India	NABL
Coleshill Laboratories Ltd	Chennai, India	NABL accreditation
EMT, Inc	Johannesburg, South Africa	
Genitest, Inc	Coleshill, England	
	Chicago, IL, USA	
	Montreal, Canada	

Note: to achieve National Accreditation (eg UKAS, NATA, A2LA, CNAL, CAI, NABL), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

## Analytical Methods Used

ELEMENT	RESULT No. & METHOD		
	ICP-AES	FAAS	OTHER
Lead	1-3, 5, 6, 8-12	4, 7	
Cadmium	1-3, 6-9, 11, 12	4, 10	5 ICP-MS
Mercury	2-4, 6, 7, 9-11	-	1, 8 CV-AAS 5 CV-gold film density
Chromium	1-7, 9, 11, 12	8, 10	

## Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34-2000, ISO Guide 31-2000 and ISO Guide 35-1989, taking into account the requirements of ASTM E1724 and the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

The unidirectional solidification effects associated with this method of casting may have led to the formation of inhomogeneous segregates in the rear portion of the disc. The above certification is therefore only applicable from the front face of the disc, to a depth of 15mm. Material to the rear of the disc, to a depth of ~5mm, is not certified.

This material will remain stable provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of original analysis. This certification will therefore expire in December 2026, although we reserve the right to make changes as issue revisions, in the intervening period.

This sample is also available in the form of chippings.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.