

# CERTIFICATE OF ANALYSIS

**511X G05H5 (batch G)**

## Certified Reference Material Information

Type: ALUMINIUM / MAGNESIUM (CAST)  
Form and Size: Disc ~50mm diameter  
Produced by: MBH Analytical Ltd  
Certified and Supplied by: MBH Analytical Ltd

## Assigned Values

### Percentage element by weight

Element	Cu	Mg	Si	Fe	Mn	Ni	Zn	Pb
Value <sup>1</sup>	<b>0.0365</b>	<b>8.99</b>	<b>0.0626</b>	<b>0.081</b>	<b>1.273</b>	<b>0.0124</b>	<b>0.131</b>	<b>0.247</b>
Uncertainty <sup>2</sup>	0.0013	0.09	0.0012	0.002	0.011	0.0005	0.003	0.006

Element	Sn	Ti	Cr	V	Zr	Cd	Be	B
Value <sup>1</sup>	<b>0.0112</b>	<b>0.0246</b>	<b>0.0306</b>	<b>0.0216</b>	<b>0.100</b>	<b>0.0115</b>	<b>0.0004</b>	<b>0.0011</b>
Uncertainty <sup>2</sup>	0.0004	0.0007	0.0011	0.0010	0.003	0.0004	0.0001	0.0002

## Definitions

- <sup>1</sup> The certified values are the present best estimates of the true content for each element. Each value is a panel consensus, based on the averaged results of an interlaboratory testing programme, detailed on page 3.
- <sup>2</sup> The uncertainty values are generated from the 95% confidence interval derived from the wet analysis results, in combination with a statistical assessment of the homogeneity data, as described on page 2.

## Certified by:

MBH ANALYTICAL LIMITED \_\_\_\_\_

on 29th July 2018

C Eveleigh

## **Method of Preparation**

This reference material was produced from commercial-purity aluminium. The main alloys and trace elements were added as commercial hardeners and master alloys. The melt was degassed using sodium-free flux, prior to casting by sequential transfer of aliquots into individual iron moulds. Approximately 2mm has been removed from the cast face of each disc, to minimise any surface effects.

## **Sampling**

Samples for chemical analysis were taken from various positions throughout the batch. Approximately 10% of all discs were selected for non-destructive homogeneity testing.

## **Homogeneity**

The discs were checked for sample and batch uniformity using an optical emission spectrometer.

Using the combined data for each surface, standard deviation values were derived for each element as an indicator of any non-homogeneity (as determined for the specific sample size taken by the spectrometer).

## **Chemical Analysis**

Analysis was carried out on millings taken from samples representative of the product. It was performed by a panel of laboratories mostly operating within the terms of EN ISO/IEC 17025, using documented standard reference methods and validated by appropriate reference materials. The individual values listed overpage are the average of each analyst's results.

## **Estimation of Uncertainties**

Each element certified has been analysed by several laboratories, and 95% half-width confidence intervals ( $C_{(95\%)}$ ) for the resultant mean values have been derived by the method shown on page 3.

As a separate exercise, the degree of non-homogeneity of the batch for each element has been quantified by a programme of non-destructive application testing, discussed above.

The final certified uncertainty for each element has been derived by combining these two factors, using the square-root of the summed squares.

## **Traceability**

Much of the analytical work performed to assess this material has been carried out by laboratories with proven competence, as indicated by their accreditation to ISO 17025. It is an implicit requirement for this accreditation that analytical work should be performed with due traceability, via an unbroken chain of comparisons, each with stated uncertainty, to primary standards such as the mole, or to nationally- or internationally-recognised reference materials.

Of the individual results herein, some have traceability (to the mole) via primary analytical methods. Some are traceable to substances of known stoichiometry. Most have traceability via commercial solutions. Furthermore, some results have additional traceability to NIST standards, as part of the analytical calibration or process control.

## **Usage**

Intended use: With optical emission and X-ray fluorescence spectrometers.

Recommended method of use: Aluminium alloys are generally prepared by machining on a mill or a lathe. However, users are recommended to follow the calibration and sample preparation procedures specified by the relevant instrument manufacturer.

Preparation should be the same for reference materials and the samples for test.

A minimum of five consistent replicate analyses is recommended to provide the necessary sample size. Users are advised to check against possible bias between reference materials and production samples due to differences in metallurgical history, and be aware of possible inter-element effects.

## Analytical Data

### Percentage element by weight

Sample	Cu	Mg	Si	Fe	Mn	Ni	Zn	Pb
1	0.0331	8.864	0.0618	0.0759	1.256	0.0092	0.1247	0.2330
2	0.0343	8.887	0.0624	0.0781	1.258	0.0102	0.1253	0.2356
3	0.0345	8.917	0.0625	0.0789	1.258	0.0106	0.1260	0.2404
4	0.0345	8.941	0.0627	0.0789	1.262	0.0110	0.1299	0.2440
5	0.0351	8.986	0.0628	0.0790	1.263	0.0118	0.1300	0.2453
6	0.0355	9.017	0.0629	0.0798	1.266	0.0119	0.1309	0.2460
7	0.0356	9.043	0.0630	0.0798	1.269	0.0122	0.1320	0.2461
8	0.0359	9.046		0.0807	1.273	0.0125	0.1325	0.2490
9	0.0371	9.066		0.0813	1.280	0.0129	0.1327	0.2499
10	0.0372	9.090		0.0820	1.281	0.0137	0.1339	0.2508
11	0.0381			0.0828	1.303	0.0137	0.1351	0.2509
12	0.0384			0.0841	1.306	0.0141	0.1360	0.2539
13	0.0386			0.0859		0.0142	0.1390	0.2546
14	0.0389					0.0142		0.2590
15	0.0410					0.0143		
<b>Mean</b>	<b>0.0365</b>	<b>8.986</b>	<b>0.0626</b>	<b>0.0806</b>	<b>1.273</b>	<b>0.0124</b>	<b>0.1314</b>	<b>0.2470</b>
<b>Std Dev</b>	0.0022	0.079	0.0004	0.0027	0.017	0.0016	0.0043	0.0072
<b>C<sub>(95%)</sub></b>	0.0012	0.057	0.0004	0.0016	0.011	0.0005	0.0026	0.0042

Sample	Sn	Ti	Cr	V	Zr	Cd	Be	B
1	0.0105	0.0226	0.0286	0.0182	0.0941	0.0104	0.0003	0.0006
2	0.0109	0.0229	0.0287	0.0196	0.0948	0.0105	0.0003	0.0007
3	0.0109	0.0236	0.0290	0.0205	0.0953	0.0106	0.0004	0.0008
4	0.0109	0.0239	0.0295	0.0206	0.0999	0.0108	0.0004	0.0011
5	0.0111	0.0240	0.0298	0.0210	0.1005	0.0112	0.0004	0.0012
6	0.0111	0.0244	0.0298	0.0212	0.1010	0.0113	0.0004	0.0012
7	0.0111	0.0249	0.0300	0.0214	0.1012	0.0115	0.0004	0.0012
8	0.0112	0.0250	0.0304	0.0214	0.1030	0.0119	0.0004	0.0012
9	0.0114	0.0250	0.0310	0.0219	0.1040	0.0120	0.0005	0.0012
10	0.0114	0.0251	0.0311	0.0223	0.1060	0.0122		0.0014
11	0.0122	0.0251	0.0313	0.0223		0.0122		
12		0.0251	0.0324	0.0224		0.0122		
13		0.0253	0.0330	0.0229		0.0125		
14		0.0254	0.0332	0.0235				
15		0.0265		0.0246				
<b>Mean</b>	<b>0.0112</b>	<b>0.0246</b>	<b>0.0306</b>	<b>0.0216</b>	<b>0.1000</b>	<b>0.0115</b>	<b>0.0004</b>	<b>0.0011</b>
<b>Std Dev</b>	0.0004	0.0010	0.0015	0.0016	0.0041	0.0007	0.0001	0.0003
<b>C<sub>(95%)</sub></b>	0.0003	0.0006	0.0009	0.0009	0.0029	0.0004	0.0000	0.0002

Note: C<sub>(95%)</sub> is the 95% half-width confidence interval derived from the equation:

$$C_{(95\%)} = (t \times SD) / \sqrt{n}$$

where n is the number of available values, t is the Student's t value for n-1 degrees of freedom, and SD is the standard deviation of the test results.

## Participating Laboratories

Exova Ltd	Middlesbrough, England	UKAS accreditation 0239
Sheffield Analytical Services	Sheffield, England	UKAS accreditation 0012
Universal Scientific Laboratory Pty Ltd	Milperra, NSW, Australia	NATA accreditation 0492
Genitest, Inc	Montreal, Canada	PJ accreditation L17-153
Shanghai Jinyi Test Tech Co	Shanghai, China	CNAS accreditation L0041
Shandong Metallurgical & Science Research	Jinan, Shandong, China	CNAS accreditation 1461
Luo Yang Copper	Luo Yang, He Nan, China	CNAL accreditation 0173
Raghavendra SpectroMet Laboratory	Bangalore, India	NABL accreditation T371
TCR Engineering Services Ltd	Mumbai, India	NABL accreditation 0367
Institute of Non-Ferrous Metals	Gliwice, Poland	PCA accreditation AB274
Tec-Eurolab	Campogalliano, Italy	ACCREDIA accreditation 52
Mineral & Metallurgical Laboratories	Bangalore, India	
INCDMNR-IMNR	Pantelimon, Romania	
AMG Superalloys UK Ltd	Rotherham, England	
Coleshill Laboratories Ltd	Coleshill, England	
Analyticka Laborator Lithea sro	Brno, Czech Republic	

Note: to achieve the above accreditation (UKAS, etc), test houses must demonstrate conformity to the general requirements of EN ISO/IEC 17025.

## Analytical Methods Used

ELEMENT	RESULT No. & METHOD		
	ICP-AES	FAAS	OTHER
Copper	1-3, 6, 8, 9, 11-15	4, 5, 7, 10	
Magnesium	2, 4-9	1, 3, 10	
Silicon	3-6	-	1, 7 photometric (molybdenum blue)
Iron	1-3, 6, 7, 9, 11, 13	4, 5, 10	2 gravimetric (perchloric acid)
Manganese	1-5, 8, 9, 11	7, 10	8 photometric (orthophenanthroline)
Nickel	2-9, 12, 13, 15	1, 10, 11, 14	12 volumetric (redox)
Zinc	1-6, 8, 10, 12	7, 11	6 photometric (periodate)
Lead	1, 2, 5-8, 10-12, 14	3, 4, 9, 13	12 volumetric (bismuthate)
Tin	2-4, 7-11	5	13 gravimetric (oxide)
Titanium	1-5, 7, 9, 11, 12, 14	6, 8	1 photometric (phenylfluorone)
Chromium	1-6, 8, 10-13	7, 9	6 volumetric (iodine)
Vanadium	2-9, 11, 12, 14	1, 13	10, 13, 15 photometric (di-antipyryl methane)
Zirconium	1-9	10	ICP-MS
Cadmium	1-8, 10-12	9, 13	14 volumetric (ferrous ammonium sulfate)
Beryllium	2-9	1	10 volumetric (ferrous ammonium sulfate)
Boron	1-10	-	15 photometric (5 Br-PADAP)

## Notes

This Certified Reference Material has been produced and certified in accordance with the requirements of ISO Guide 34, ISO Guide 31 and ISO Guide 35, taking into account the requirements of the ISO Guide to the Expression of Uncertainty in Measurement (GUM).

The unidirectional solidification effects associated with this method of casting have led to the formation of inhomogeneous segregates in the rear portion of the disc. The above certification is therefore only applicable from the front face of the disc, to a depth of 12mm. Material to the rear of the disc, to a depth of ~5mm, is not certified.

This sample will remain stable indefinitely, provided adequate precautions are taken to protect it from cross-contamination, extremes of temperature and atmospheric moisture. All production records will be retained for a period of 20 years from the date of this certificate. Technical support for this certification will therefore expire in July 2038, although we reserve the right to make changes as issue revisions, in the intervening period.

This sample is also available in the form of chippings.

The manufacture, analysis and certification of this product were supervised by C Eveleigh, PhD, Technical Director, MBH Analytical Ltd.

The material to which this certificate of analysis refers is supplied subject to our general conditions of sale.